

Amendments to the specification:

Please replace the abstract with the following amended abstract.

ABSTRACT

Methods and apparatus for controlling flare in roll-forming processes are disclosed. ~~An example flare control system determines a first location of a formed component associated with a roll-forming process and adjusts a roller to a first position in response to determining the first location of the formed component. Adjusting the roller to the first position causes the roller to contact a surface of the formed component. The example flare control system then moves the roller from the first position to a second position. The second position is associated with a second location of the formed component. The first position and the second position are associated with controlling the flare in the formed component. An example method of controlling flare involves moving a material through a roll-forming process and measuring the material to obtain a flare characteristic associated with a zone of the material. A position of a roller is then automatically varied to change the flare characteristic associated with the zone of the material as the material moves through the roll-forming process.~~